LubriOne™ ATC-000/20T NATURAL UV

Acetal (POM) Copolymer

Key Characteristics

Product Description		
PolyOne's LubriOne TM Lubricated and Wear-Resistant Compounds have been specifically formulated to be self-lubricating, offering low coefficient of friction and improved wear resistance properties. These compounds combine the unique benefits of internal lubricants such PTFE, silicone, Aramide and molybdenum disulfide with a wide array of reinforcements and base engineering resins. Available in a wide range of physical properties, these materials are specified where certain key performance issues are critical. In addition to the standard range, products can be custom-formulated to meet your specific requirements or colors, offering you both product and design flexibility.		
General		
Material Status	• Commercial: Active	
Regional Availability	• Africa & Middle East	• Europe
Features	• Low Friction • Lubricated	• UV Stabilized • Wear Resistant
Appearance	• Natural Color	
Forms	• Pellets	
Processing Method	• Injection Molding	

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density [2]	1.50 g/cm³	1.50 g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	8.0 to 12 cm³/10min	8.0 to 12 cm³/10min	ISO 1133
Molding Shrinkage	1.5 to 2.0 %	1.5 to 2.0 %	ISO 294-4
Mechanical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Modulus	334000 psi	2300 MPa	ISO 527-2
Tensile Stress	6530 psi	45.0 MPa	ISO 527-2
Tensile Strain (Break)	17 %	17 %	ISO 527-2
Flexural Modulus	261000 psi	1800 MPa	ISO 178
Flexural Stress	10900 psi	75.0 MPa	ISO 178
Impact	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Charpy Notched Impact Strength	2.9 ft·lb/in²	6.0 kJ/m²	ISO 179
Charpy Unnotched Impact Strength	19 ft·lb/in²	40 kJ/m²	ISO 179
Thermal	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Heat Deflection Temperature			ISO 75-2/B
66 psi (0.45 MPa), Unannealed	284 °F	140 °C	
Heat Deflection Temperature			ISO 75-2/A
264 psi (1.8 MPa), Unannealed	176 °F	80.0 °C	
Vicat Softening Temperature	302 °F	150 °C	ISO 306
Melting Temperature (DSC)	329 to 338 °F	165 to 170 °C	ISO 3146
Electrical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Comparative Tracking Index	600 V	600 V	IEC 60112
Flammability	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Flame Rating	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 212 °F	80 to 100 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Processing (Melt) Temp	356 to 410 °F	180 to 210 °C
Mold Temperature	167 to 212 °F	75 to 100 °C

Notes

[1] Typical values are not to be construed as specifications.

[2] +/-0.02

CONTACT INFORMATION

Americas

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314

Beyond Polymers.

Better Business Solutions. SM

www.polyone.com

PolyOne Americas
33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia
No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe
6 Giällewee
+352 269 050 35